

	FABRIC	THREAD	NEEDLE SIZE
Delicate:	chiffon, fine lace, organza, tulle	Fine Mercerized cotton Fine synthetic thread	9/70
Lightweight:	batiste, crepe, chiffon, velvet, jersey, organdy, plastic film, taffeta, voile	50 Mercerized cotton Fine synthetic thread silk	11/80
Medium:	chintz, cordoroy - fine, deep-pile fabrics, faille, gingham, knits, linen, percale, pique, satin, suitings, velvet, vinyl	50 Mercerized cotton 60 cotton Synthetic thread	14/90
Medium/Heavy:	deep-pile fabrics, coatings denim, drapery, gabardine sailcloth, tweed, vinyl	Heavy-duty mercerized cotton, 40-60 cotton Synthetic thread	16/100
Heavy:	canvas, dungaree, overcoatings, upholstery fabrics	Heavy-duty mercerized cotton, 20-40 cotton Synthetic thread	18/100
All Weights:	Decorative topstitching	Buttonhole twist	16/100 18/100
Synthetic & Stretch Knits	Bonded fabrics, cire, doubleknit, jersey, nylon, tricot, panne, panne, polyester, raschel, velvet	Synthetic thread 50 mercerized cotton silk	14/90 Ballpoint
Leather:	Kidskin, lined leathers suede	50 mercerized cotton Synthetic thread silk	11/80 14/90 16/100